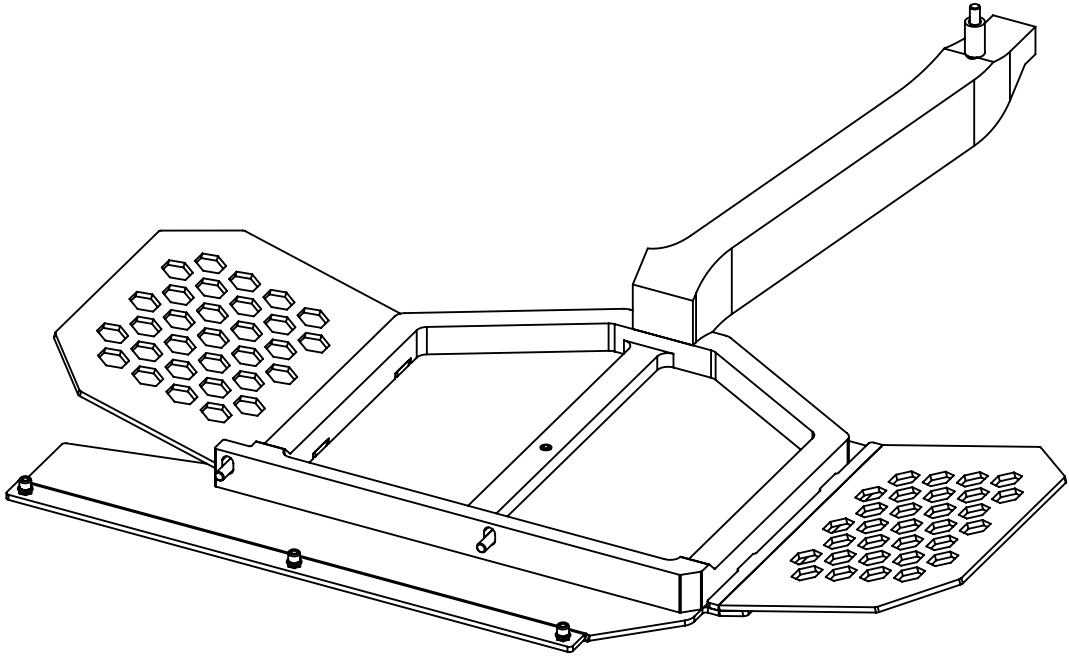


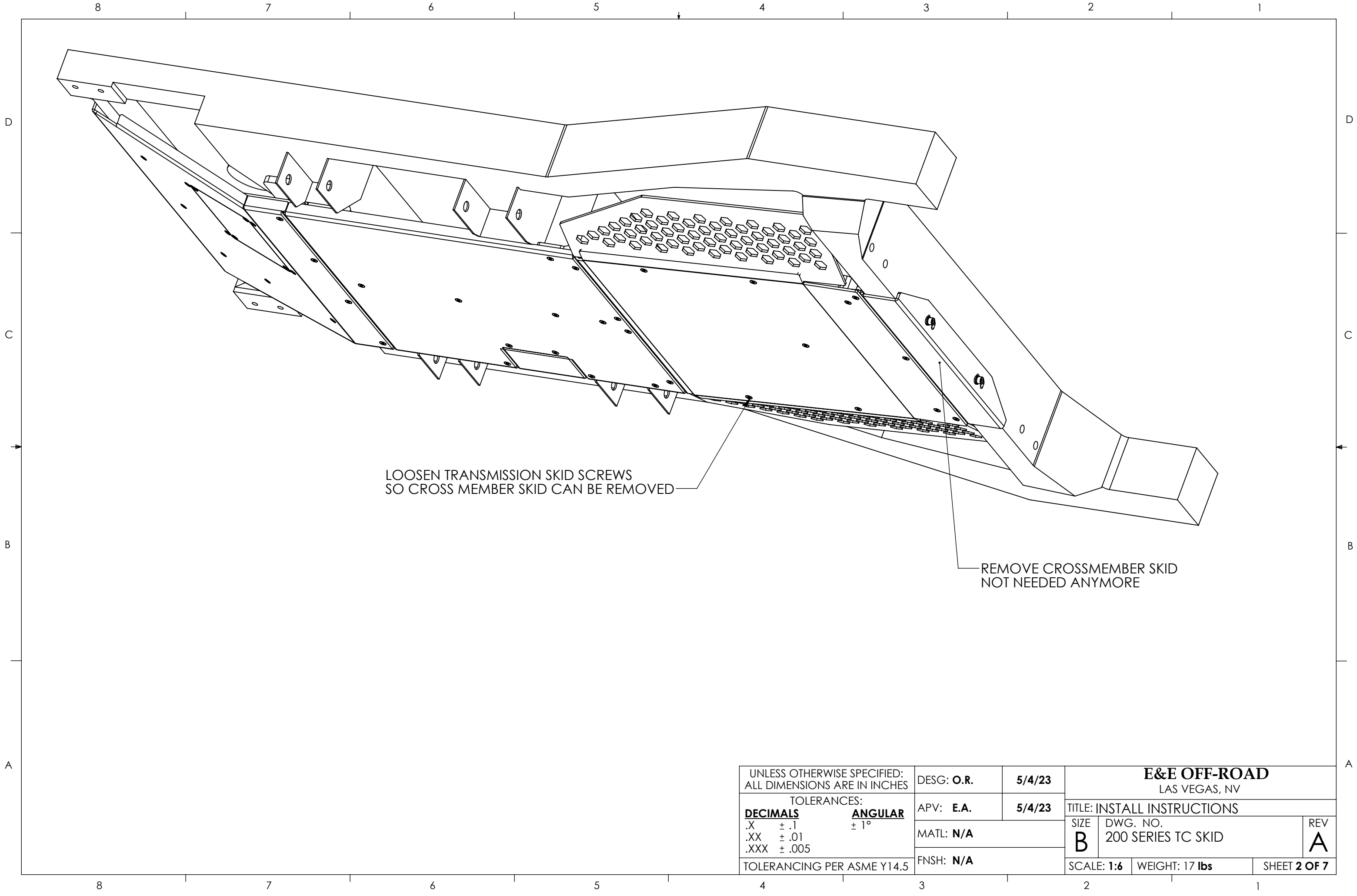
ITEM	QTY.	PART NUMBER	DESCRIPTION
1	1	OLP-0054	TRANSFERCASE SKID
2	1	OLP-0055	TRANSFERCASE FRAME SUPPORT
3	2	OLP-0057	REAR CAT GUARD
4	1	OLP-0058	TRANSFER CASE SUPPORT SPACER
5	1	OLP-0059	TRANSFERCASE FRAME
6	12	SF6X18SS	M6X1.0X18MM, FLAT HEAD
7	2	BSH6X30SS	SCREW, SOCKET HEAD CAP, M6x30, 18-8 SS
8	2	BSH8X35SS	SCREW, SOCKET HEAD CAP, M8x35, 18-8 SS
9	2	WL8SS	LOCK WASHER, M8
10	2	WF8SS	WASHER, M8
11	1	BSH8X90SS	SCREW, SOCKET HEAD CAP, M8x90, 18-8 SS



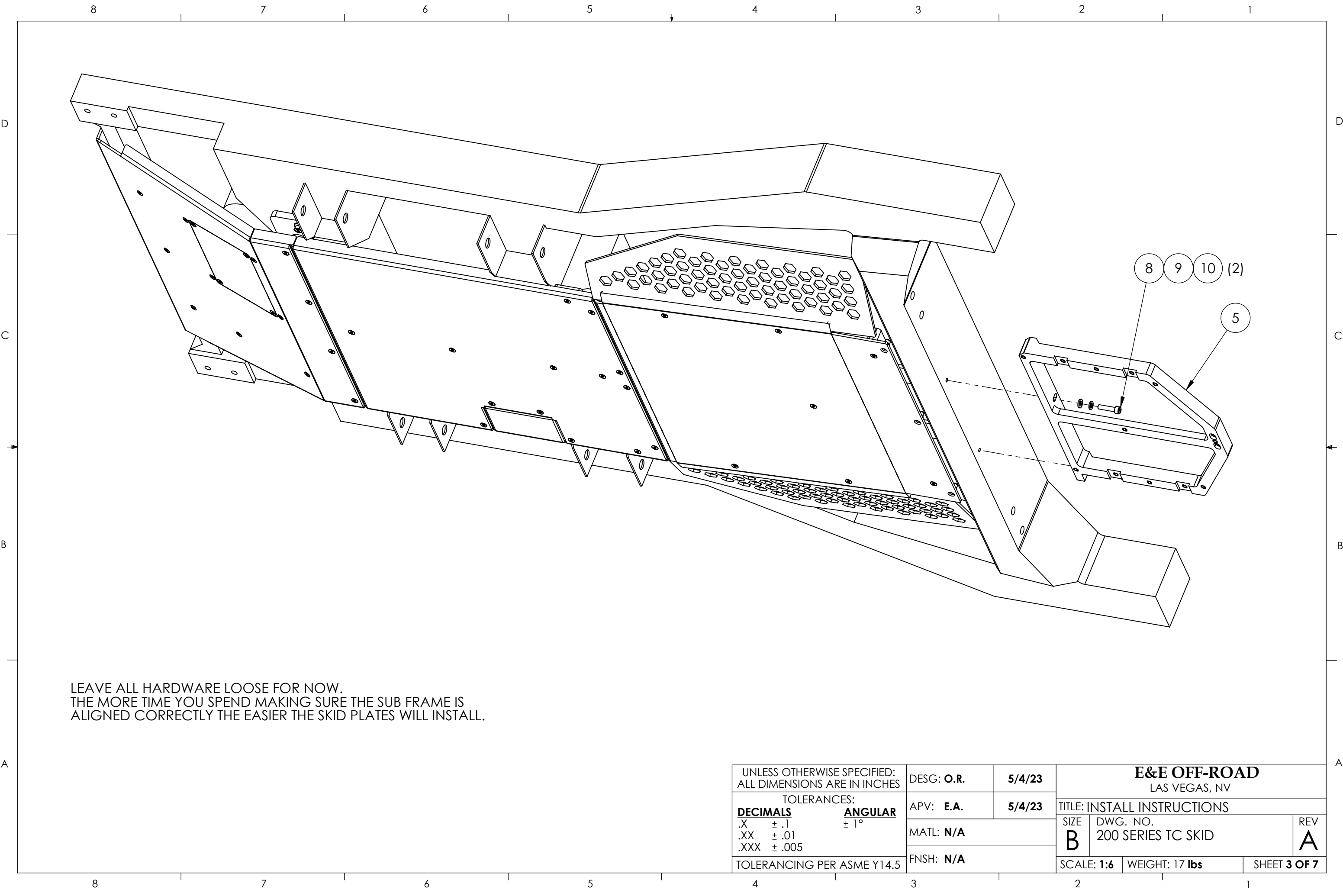
- NOTES:
- 1. USE LOCTITE\THREAD LUBRICANT ON ALL HARDWARE
 - 2. DON'T USE IMPACT GUNS\POWER TOOLS TO INSTALL HARDWARE
 - 3. LEAVE HARDWARE LOOSE UNTIL EVERYTHING IS ALIGNED
 - 4. ALL HARDWARE IS METRIC AND EXTRAS ARE PROVIDED
 - 5. REPLACEMENT HARDWARE CAN BE PURCHASED FROM WWW.BELMETRIC.COM USING PART NUMBERS FROM ABOVE
 - 6. 3D MODEL AVAILABLE AT EE-OFFROADING.COM

RECOMMENDED TORQUE	
SIZE	FT-LBS
M6	6
M8	15
M10	40

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		DESIG: O.R.	5/4/23	E&E OFF-ROAD LAS VEGAS, NV			
		APV: E.A.	5/4/23	TITLE: INSTALL INSTRUCTIONS			
TOLERANCES: DECIMALS ANGULAR .X ± .1 .XX ± .01 .XXX ± .005 TOLERANCING PER ASME Y14.5		MATL: N/A		SIZE B	DWG. NO. 200 SERIES TC SKID		REV A
		FNESH: N/A		SCALE: 1:6		WEIGHT: 17 lbs	SHEET 1 OF 7

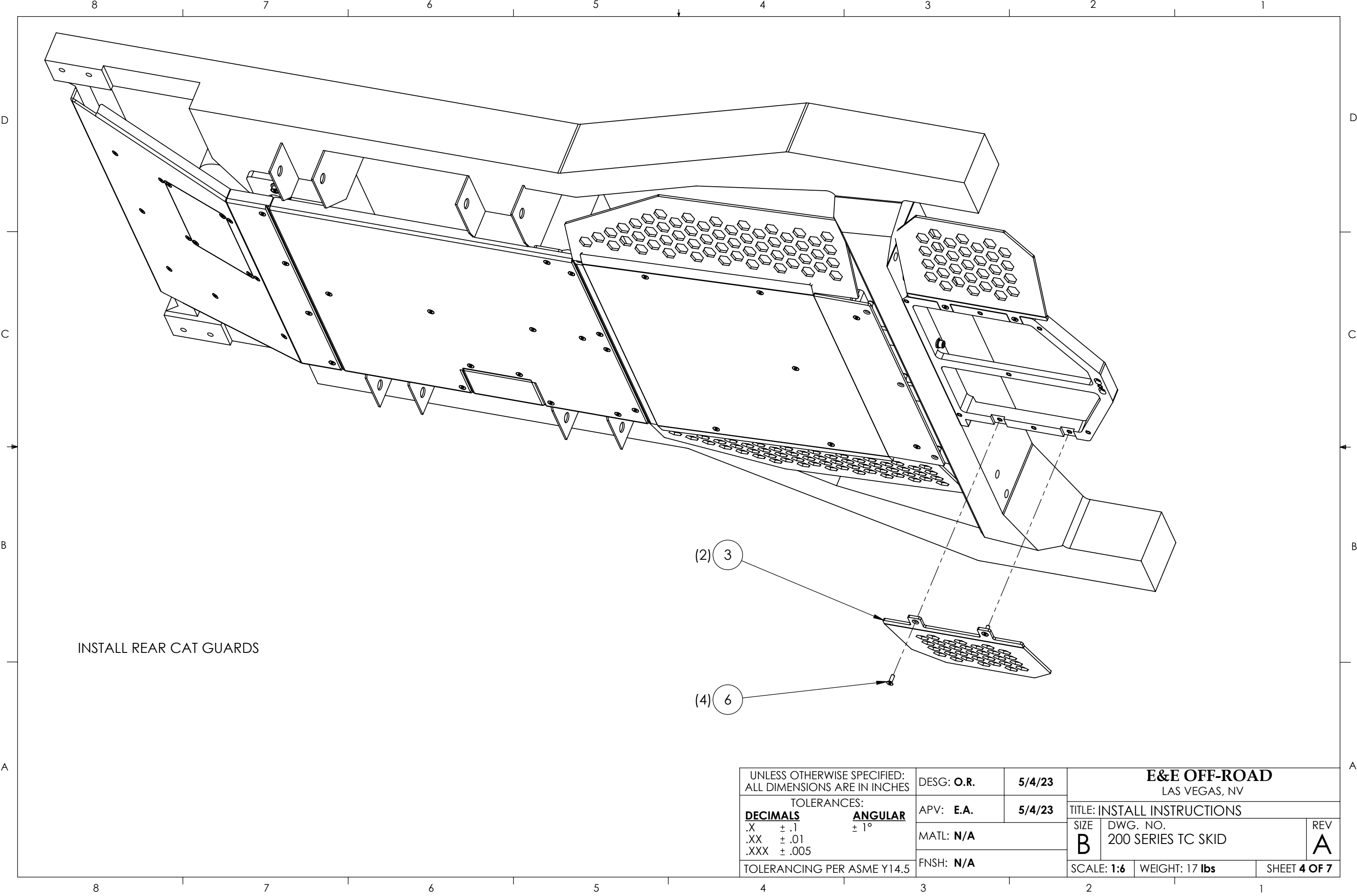


UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		DESIG: O.R.	5/4/23	E&E OFF-ROAD LAS VEGAS, NV		
		APV: E.A.	5/4/23	TITLE: INSTALL INSTRUCTIONS		
TOLERANCES:		MATL: N/A		SIZE	DWG. NO.	REV
DECIMALS	ANGULAR			B	200 SERIES TC SKID	A
.X ± .1	± 1°	FNISH: N/A		SCALE: 1:6	WEIGHT: 17 lbs	SHEET 2 OF 7
.XX ± .01						
.XXX ± .005						
TOLERANCING PER ASME Y14.5						



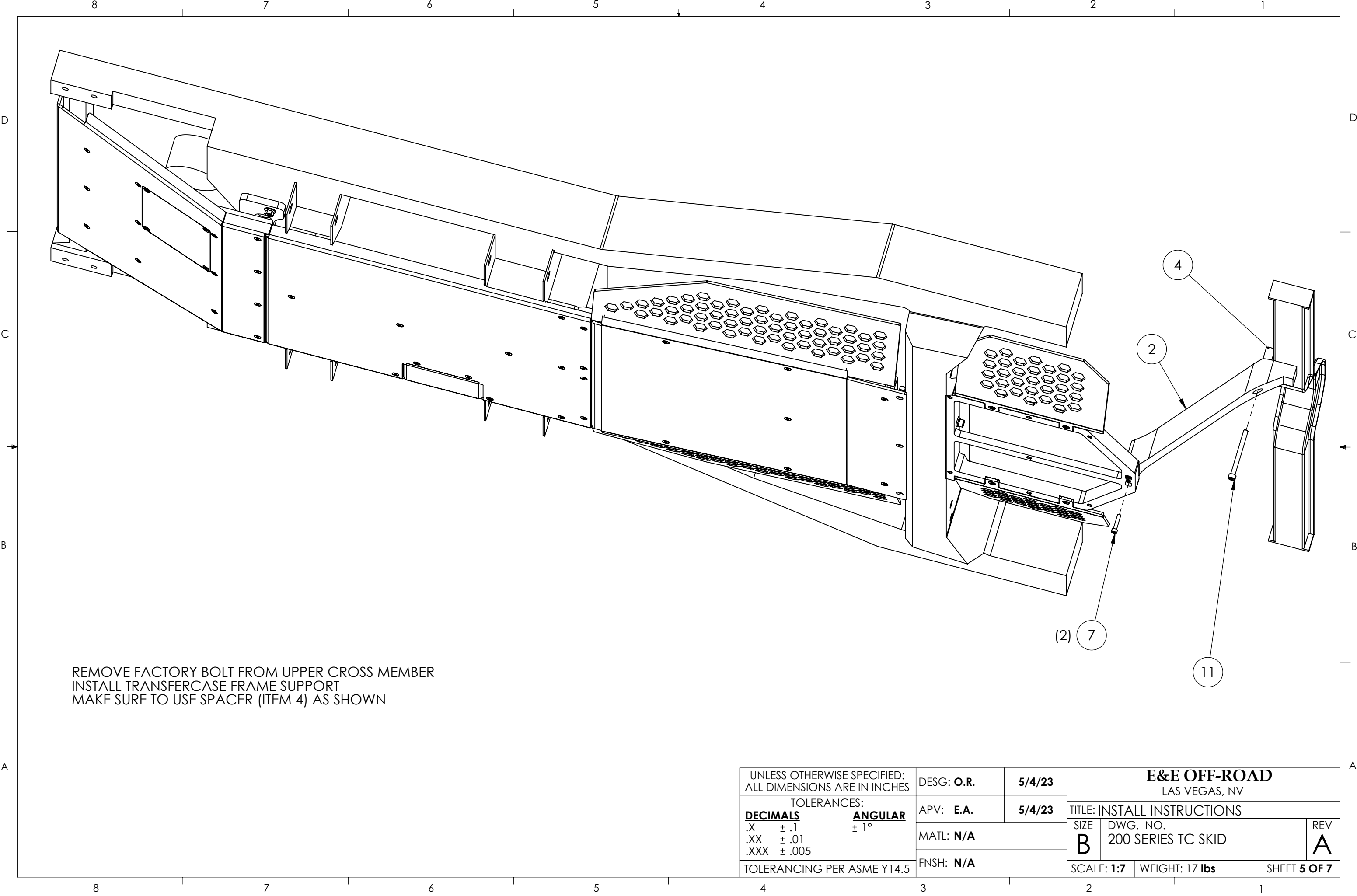
LEAVE ALL HARDWARE LOOSE FOR NOW.
THE MORE TIME YOU SPEND MAKING SURE THE SUB FRAME IS
ALIGNED CORRECTLY THE EASIER THE SKID PLATES WILL INSTALL.

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		DESIG: O.R.	5/4/23	E&E OFF-ROAD LAS VEGAS, NV		
		APV: E.A.	5/4/23	TITLE: INSTALL INSTRUCTIONS		
TOLERANCES:		MATL: N/A		SIZE	DWG. NO.	REV
DECIMALS	ANGULAR			B	200 SERIES TC SKID	A
.X ± .1	± 1°	FNISH: N/A		SCALE: 1:6	WEIGHT: 17 lbs	SHEET 3 OF 7
.XX ± .01						
.XXX ± .005						
TOLERANCING PER ASME Y14.5						



INSTALL REAR CAT GUARDS

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES	DESIG: O.R.	5/4/23	E&E OFF-ROAD LAS VEGAS, NV		
	APV: E.A.	5/4/23	TITLE: INSTALL INSTRUCTIONS		
	MATL: N/A		SIZE B	DWG. NO. 200 SERIES TC SKID	REV A
	FNISH: N/A		SCALE: 1:6	WEIGHT: 17 lbs	SHEET 4 OF 7

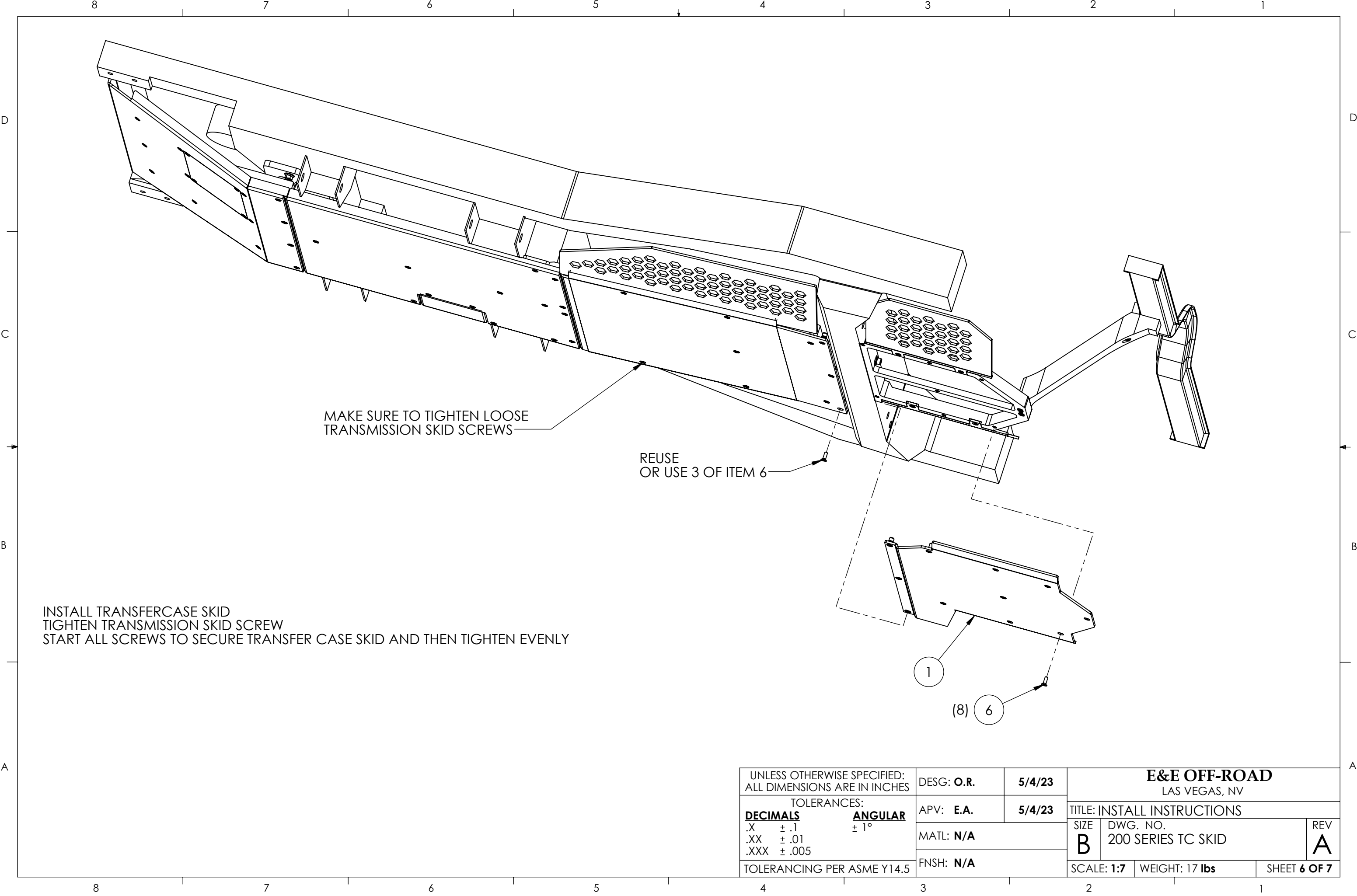


REMOVE FACTORY BOLT FROM UPPER CROSS MEMBER
INSTALL TRANSFERCASE FRAME SUPPORT
MAKE SURE TO USE SPACER (ITEM 4) AS SHOWN

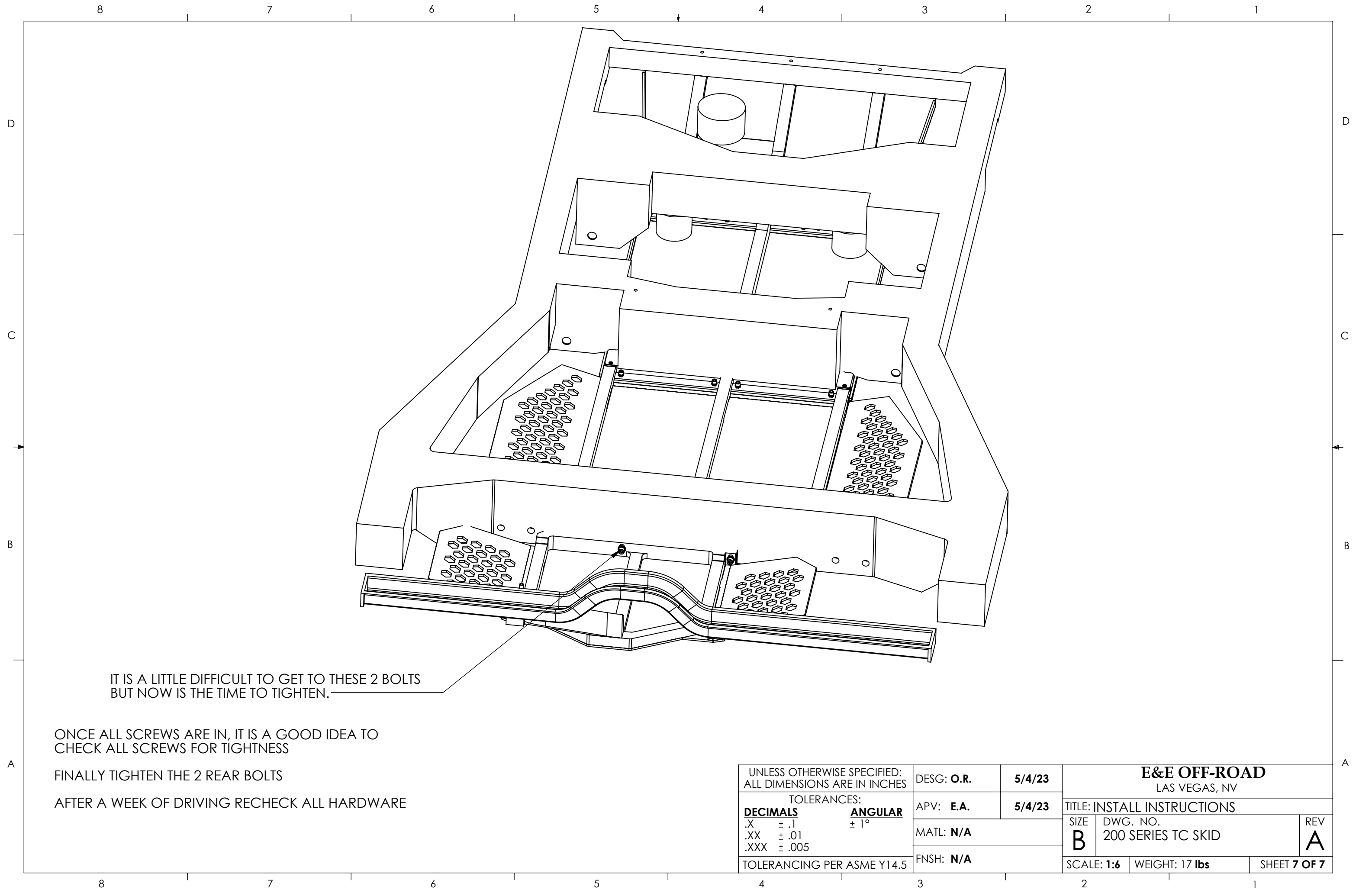
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES	DESIG: O.R.	5/4/23	E&E OFF-ROAD LAS VEGAS, NV		
	APV: E.A.	5/4/23	TITLE: INSTALL INSTRUCTIONS		
	MATL: N/A		SIZE B	DWG. NO. 200 SERIES TC SKID	REV A
	FNISH: N/A		SCALE: 1:7	WEIGHT: 17 lbs	SHEET 5 OF 7

TOLERANCES:		
DECIMALS		ANGULAR
.X ± .1		± 1°
.XX ± .01		
.XXX ± .005		

TOLERANCING PER ASME Y14.5



UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		DESG: O.R.	5/4/23	E&E OFF-ROAD LAS VEGAS, NV		
TOLERANCES:		APV: E.A.	5/4/23	TITLE: INSTALL INSTRUCTIONS		
DECIMALS		MATL: N/A		SIZE B	DWG. NO. 200 SERIES TC SKID	REV A
.X	± .1	FNESH: N/A		SCALE: 1:7	WEIGHT: 17 lbs	SHEET 6 OF 7
.XX	± .01					
.XXX	± .005					
TOLERANCING PER ASME Y14.5						



ONCE ALL SCREWS ARE IN, IT IS A GOOD IDEA TO
CHECK ALL SCREWS FOR TIGHTNESS

FINALLY TIGHTEN THE 2 REAR BOLTS

AFTER A WEEK OF DRIVING RECHECK ALL HARDWARE

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		DESIG: O.R.	5/4/23	E&E OFF-ROAD LAS VEGAS, NV		
TOLERANCES:		APV: E.A.	5/4/23	TITLE: INSTALL INSTRUCTIONS		
DECIMALS		MATL: N/A		SIZE	DWG. NO. 200 SERIES TC SKID	REV
ANGULAR				B		A
.X ± .1 ± 1°		FNESH: N/A		SCALE: 1:6		SHEET 7 OF 7
.XX ± .01				WEIGHT: 17 lbs		
.XXX ± .005						
TOLERANCING PER ASME Y14.5						